

Diameter: 1/16

AWS D1.8 Seismic Certificate of Conformance

This is to certify that the product stated below is of the same classification, manufacturing process, and material requirements as the electrode used for the testing on the date stated. All tests required by the specifications for classification were performed and the material met all requirements. It was manufactured and supplied according to the quality management system of Select-Arc, Inc., which meets the requirements of ISO 9001 and other applicable specifications. This certificate complies with the requirements of EN 10204, Type 2.2.

Product: Select 730

Test Completion Date: 9/22/2020

Diameter(s): 1/16

Lot Numbers: (1/16) 8454 8455 8647

Lot Class: 'T4' per AWS A5.01

Certificate Expiration Date: 9/22/2023

Specifications: AWS D1.8:2016

Classification: E71T-1C, E71T-9C

Weld Parameters - High Heat Input

Lot Number:	8454	8455	8647
Electrode Diameter:	1/16	1/16	1/16
Shielding Gas	CO2	CO2	CO2
Amperage:	202.0	202.0	197.0
Arc Voltage:	26.0	26.0	26.0
Current Polarity:	DCEP	DCEP	DCEP
CTWD (in):	3/4	3/4	3/4
No. of Passes/Layers:	9/4	9/5	9/5
Interpass Temperature(°F):	450	450	450
Heat Input Avg.(kJ/in.):	71.7	72.4	70.9

Mechanical Properties - High Heat Input

Lot Number:		8454	8455	8647
Shielding Gas		CO2	CO2	CO2
Requirements		Results	Results	Results
Test Condition:	As-Welded	As-Welded	As-Welded	As-Welded
PWHT Temperature:	-	-	-	-
Tensile Strength (psi):	70000 min	81000	77000	79000
Yield Strength (psi):	58000 min	68000	65000	69000
Elongation (%):	22 min	29	29	32
Charpy V-Notch Impacts:		47, 45, 43	64, 80, 52	88, 87, 85
ft-lb f @ 20°F	40 avg.	45 avg	65 avg	86 avg

Weld Parameters - Low Heat Input

Lot Number:	8454	8455	8647
Electrode Diameter:	1/16	1/16	1/16
Shielding Gas	CO2	CO2	CO2
Amperage:	247.0	247.0	248.0
Arc Voltage:	26.0	26.0	26.0
Current Polarity:	DCEP	DCEP	DCEP
CTWD (in):	3/4	3/4	3/4
No. of Passes/Layers:	14/7	14/7	14/7
Interpass Temperature(°F):	250	250	250
Heat Input Avg.(kJ/in.):	33	32.5	32.7

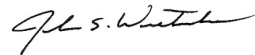
Mechanical Properties - Low Heat Input

Lot Number:		8454	8455	8647
Shielding Gas		CO2	CO2	CO2
Requirements		Results	Results	Results
Test Condition:	As-Welded	As-Welded	As-Welded	As-Welded
PWHT Temperature:	-	-	-	-
Tensile Strength (psi):	70000 min	87000	86000	86000
Yield Strength (psi):	58000 min	77000	76000	76000
Elongation (%):	22 min	28	28	29
Charpy V-Notch Impacts:		95, 99, 94	93, 92, 94	123, 116, 128
ft-lb f @ 20°F	40 avg.	96 avg	93 avg	122 avg

This product meets the requirements for a 2 week exposure at 80°F, 80% humidity (per Annex E of AWS D1.8:2016)

The undersigned certifies that the product supplied will meet the requirements of the applicable AWS Filler Metal Specification when tested in accordance with that specification.

Signed By: _____



Joshua S Westerheide, Quality Manager